

SAFETY DATA SHEET

Version 2, Revision Date 26.02.2026

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SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1 Product identifiers**

Product name : CopperPro Electroforming Solution

Brand : Spa Plating

REACH No. : A registration number is not available for this substance as the substance or its uses are exempted from registration, the annual tonnage does not require a registration or the registration is envisaged for a later registration deadline.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Electrolyte for electroforming copper.

1.3 Details of the supplier of the safety data sheet

Company : Spa Plating Ltd
28 Chaucer Road
Bath, Somerset UK

Telephone : +44 (0)1225 329 463

Fax : +44 (0)1225 329 463

E-mail address : info@goldn.co.uk

1.4 Emergency telephone number

Emergency Phone # : +44 (0)1225 329 463

SECTION 2: Hazards identification**2.1 Classification of the substance or mixture**

Classification according to Regulation (EC) No 1272/2008 as amended by GB-CLP Regulation, UK SI 2019/720, and UK SI 2020/1567

Skin irritant (Category 2), H315
Eye irritant (Category 2), H319
Acute aquatic toxicity (Category 1), H400
Chronic aquatic toxicity (Category 1), H410

2.2 Label elements

Labelling according Regulation (EC) No 1272/2008 as amended by GB-CLP Regulation, UK SI 2019/720, and UK SI 2020/1567

Pictogram



Signal word

Warning

Hazard statement(s)

H302	Harmful if Swallowed.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H410	Very toxic to aquatic life with long lasting effects.

Precautionary statement(s)	
P280	Wear protective gloves/ protective clothing/ eye protection/ face protection.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER or doctor/ physician.
Supplemental Hazard Statements	none

2.3 Other hazards - none

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous ingredients according to Regulation (EC) No 1272/2008

Component	Classification	Concentration
Copper sulphate pentahydrate		
CAS-No.	7758-99-8	15 - 20 %
EC-No.	231-847-6	
Index-No.	029-004-00-0	
	Acute Tox. 4; Skin Irrit. 2; Eye Irrit. 2; Aquatic Acute 1; Aquatic Chronic 1; H302, H315, H319, H400, H410	

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice

Consult a physician. Show this safety data sheet to the doctor in attendance.

If inhaled

If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact

Wash off with soap and plenty of water. If itching persists, consult a physician.

In case of eye contact

Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.

If swallowed

Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed

no data available

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

5.2 Special hazards arising from the substance or mixture

Oxides of sulphur: SO_x

5.3 Advice for firefighters

Wear self contained breathing apparatus for fire fighting if necessary.

5.4 Further information

no data available

SECTION 6: Accidental release measures**6.1 Personal precautions, protective equipment and emergency procedures**

Wear respiratory protection. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Evacuate personnel to safe areas. For personal protection see section 8.

6.2 Environmental precautions

Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

6.3 Methods and materials for containment and cleaning up

Soak up with inert absorbent material and dispose of as hazardous waste. Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal see section 13.

SECTION 7: Handling and storage**7.1 Precautions for safe handling**

Avoid contact with skin and eyes. Avoid inhalation of vapour or mist. For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Store in cool place. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

SECTION 8: Exposure controls/personal protection**8.1 Control parameters****Components with workplace control parameters****8.2 Exposure controls****Appropriate engineering controls**

Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product.

Personal protective equipment**Eye/face protection**

Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin protection

Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

The selected protective gloves have to satisfy the specifications of EU Directive 89/686/EEC and the standard EN 374 derived from it.

Full contact

Material: Nitrile rubber

Minimum layer thickness: 0.11 mm

Break through time: 480 min

Splash contact

Material: Nitrile rubber

Minimum layer thickness: 0.11 mm

Break through time: 480 min

data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail

sales@kcl.de, test method: EN374

If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must

be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

Body Protection

Complete suit protecting against chemicals, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection

Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup

to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Control of environmental exposure

Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

a) Appearance	Liquid: Blue
b) Odour	Odourless
c) Odour Threshold	no data available
d) pH	2.2 – 2.4
e) Melting point/freezing point	-4 °C
f) Initial boiling point and boiling range	102 °C centigrade
g) Flash point	no data available
h) Evaporation rate	no data available
j) Flammability (solid, gas)	no data available
k) Vapour pressure	no data available
l) Vapour density	no data available
m) Relative density	1.09 g/ml at 20 °C
n) Water solubility	Soluble
o) Partition coefficient: n-octanol/water	no data available
p) Auto-ignition temperature	no data available
q) Decomposition temperature	no data available
r) Viscosity	no data available
s) Explosive properties	no data available

t) Oxidising properties no data available

9.2 Other safety information
no data available

SECTION 10: Stability and reactivity

10.1 Reactivity

no data available

10.2 Chemical stability

Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions

no data available

10.4 Conditions to avoid

Excess heat

10.5 Incompatible materials

Alkalis

10.6 Hazardous decomposition products

Oxides of sulphur: SO_x

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

no data available

Skin corrosion/irritation

no data available

Serious eye damage/eye irritation

no data available

Respiratory or skin sensitisation

no data available

Germ cell mutagenicity

no data available

Carcinogenicity

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

Reproductive toxicity

no data available

Specific target organ toxicity - single exposure

no data available

Specific target organ toxicity - repeated exposure

no data available

Aspiration hazard

no data available

Additional Information

RTECS: Not available

SECTION 16: Other information**Further information**

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and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Spa Plating Ltd shall not be held liable for any damage resulting from handling or from contact with the above product.