

SAFETY DATA SHEET

Version 8, Revision Date 10.01.2025

Print Date 10.01.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifiers

Product name : Zincate

Brand : Spa Plating

REACH No. : A registration number is not available for this substance as the substance or its uses are exempted from registration, the annual tonnage does not require a registration or the registration is envisaged for a later registration deadline.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : To facilitate the electroplating of aluminium.

1.3 Details of the supplier of the safety data sheet

Company : Spa Plating Ltd
28 Chaucer Road
Bath
Somerset
UK

Telephone : +44 1225 329 463

Fax : +44 1225 329 463

1.4 Emergency telephone number

Emergency Phone # : +44 1225 329 463

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008 as amended by GB-CLP Regulation, UK SI 2019/720, and UK SI 2020/1567

Corrosive to metals (Category 1), H290
Skin corrosion (Category 1A), H314
Chronic aquatic toxicity - Category 3 - H412

2.2 Label elements

Labelling according Regulation (EC) No 1272/2008 as amended by GB-CLP Regulation, UK SI 2019/720, and UK SI 2020/1567

Pictogram



Signal word : Danger

Hazard statement(s)
H290
H314

May be corrosive to metals.
Causes severe skin burns and eye damage.

Precautionary statement(s)	
P260	Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.
P280	Wear protective gloves/ eye protection/ face protection
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower
P304 + P340 + P310	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.2 Mixtures

Hazardous ingredients according to Regulation (EC) No 1272/2008

Component	Classification	Concentration
Sodium hydroxide		
CAS-No.	1310-73-2	Met. Corr. 1; Skin Corr. 1A; H290, H314 Concentration limits: >= 5 %: Skin Corr. 1A, H314; 2 - < 5 %: Skin Corr. 1B, H314; 0.5 - < 2 %: Skin Irrit. 2, H315; 0.5 - < 2 %: Eye Irrit. 2, H319; >= 1 %: Met. Corr. 1, H290;
EC-No.	215-185-5	
Index-No.	011-002-00-6	
Registration Number	01-2119457892-27-XXXX	
		>= 5 - < 10 %

4. FIRST AID MEASURES

4.1 Description of first aid measures

General advice

Consult a physician. Show this safety data sheet to the doctor in attendance.

If inhaled

If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact

Wash off with soap and plenty of water. Consult a physician.

In case of eye contact

Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.

If swallowed

Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

4.3 Indication of any immediate medical attention and special treatment needed

no data available

5. FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media

Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

5.2 Special hazards arising from the substance or mixture

Sodium oxide

5.3 Advice for firefighters

Wear self-contained breathing apparatus for firefighting if necessary.

5.4 Further information

no data available

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. Avoid dust formation. Avoid breathing dust, vapors, mist or gas. Ensure adequate ventilation. Evacuate personnel to safe areas. Avoid breathing dust.

6.2 Environmental precautions

Do not let product enter drains.

6.3 Methods and materials for containment and cleaning up

Pick up and arrange disposal without creating dust. Sweep up and shovel. Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal see section 13.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Avoid contact with skin and eyes. Avoid formation of dust and aerosols.

Provide appropriate exhaust ventilation at places where dust is formed. Normal measures for preventive fire protection.

7.2 Conditions for safe storage, including any incompatibilities

Store in cool place. Keep container tightly closed in a dry and well-ventilated place.

hygroscopic Store under inert gas.

7.3 Specific end uses

no data available

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

Components with workplace control parameters

8.2 Exposure controls

Appropriate engineering controls

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Personal protective equipment

Eye/face protection

Safety glasses with side-shields conforming to EN166 Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin protection

Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

The selected protective gloves have to satisfy the specifications of EU Directive 89/686/EEC and the standard EN 374 derived from it.

Immersion protection

Material: Nitrile rubber

Minimum layer thickness: 0,11 mm

Break through time: > 480 min

Splash protection

Material: Nitrile rubber

Minimum layer thickness: 0,11 mm

Break through time: > 30 min

data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 873000, e-mail sales@kcl.de,

test method: EN374

If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an Industrial Hygienist familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

Body Protection

Complete suit protecting against chemicals, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection

For nuisance exposures use type P95 (US) or type P1 (EU EN 143) particle respirator. For higher level protection use type OV/AG/P99 (US) or type ABEK-P2 (EU EN 143) respirator cartridges.

Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

a) Appearance	Liquid
b) Odour	Odourless
c) Odour Threshold	no data available
d) pH	>13
e) Melting point/freezing point	no data available
f) Initial boiling point and boiling range	no data available
g) Flash point	no data available
h) Evaporation rate	no data available
j) Flammability (solid, gas)	no data available
k) Vapour pressure	no data available
l) Vapour density	no data available
m) Relative density	1.08g/ml
n) Water solubility	Completely soluble
o) Partition coefficient: n-octanol/water	no data available
p) Auto-ignition temperature	no data available

- q) Decomposition temperature no data available
- r) Viscosity no data available
- s) Explosive properties no data available
- t) Oxidising properties no data available

9.2 Other safety information
no data available

10. STABILITY AND REACTIVITY

10.1 Reactivity
no data available

10.2 Chemical stability
no data available

10.3 Possibility of hazardous reactions
no data available

10.4 Conditions to avoid
Exposure to moisture may affect product quality.

10.5 Incompatible materials
Do not store near acids.

10.6 Hazardous decomposition products
Sodium oxide

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity
no data available

Skin corrosion/irritation
no data available

Serious eye damage/eye irritation
no data available

Respiratory or skin sensitization
no data available

Germ cell mutagenicity
no data available

Carcinogenicity
IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

Reproductive toxicity
no data available

Specific target organ toxicity - single exposure
Inhalation - May cause respiratory irritation.

Specific target organ toxicity - repeated exposure
no data available

Aspiration hazard
no data available

SECTION 15: Regulatory information

This safety datasheet complies with the requirements of Regulation (EC) No. 453/2010.

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
no data available

15.2 Chemical Safety Assessment

For this product a chemical safety assessment was not carried out

16. OTHER INFORMATION

Further information

Copyright 2025 Spa Plating Ltd. License granted to make unlimited paper copies for internal use only. The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Spa Plating Ltd and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.goldn.co.uk for additional terms and conditions of sale.